

	TITLE: FROZEN LEMON JUICE SACS RETAIL 100g Box Unit (DC Internal)	SPEC NO DCFPS020
	ISSUED BY: QA: Technical Manager	
	APPROVED BY: Customer (with agreed revisions according to customer requirements)	PAGE: 1 of 2
	DATE OF ISSUE: 02 October 2013	REVISION: draft 2
W:\QMS\SPECIFICATIONS\DC FINAL PRODUCT SPECIFICATIONS\DCFPS020-RetailFrozenLemonJuiceSacs-100gboxUnit (DCInternal)(Rev.draft02).doc		

Variety	Eureka or similar available	These parameters may fluctuate slightly due to ripeness of fruit, time during season & environmental conditions.										
Brix°	> or = 6.0°											
Acidity	< or = 7.05%											
pH	2.0 – 2.6											
Colour	Uniform colour of the variety used											
Flavour	Typical of ripe Lemon of the variety listed											
Appearance	Individual Citrus Sacs with a “rice” like appearance											
Clumps	Maximum 10% by weight											
Foreign matter	Nil (Includes but not limited to hair, clothing fibres, plastic, metal, jewellery stones)											
E.V.M	<2% by weight (albido <0.6% / seed (larger than 1mm) <1% / peel <0.2% / leaf 0% / stem <0.2%)											
Mass	Minimum 100g product per individual box unit											
Nutrition Information	<table border="0"> <tr> <td>Inhalt / Serving size:</td> <td>100g</td> </tr> <tr> <td>Brennwert / Energy</td> <td>120Kj / 29Kcal</td> </tr> <tr> <td>Elweiß / Protein</td> <td>1.5</td> </tr> <tr> <td>Kohlenhydrate / Carbohydrate</td> <td>5.0</td> </tr> <tr> <td>Fett / Fat</td> <td>0</td> </tr> </table>	Inhalt / Serving size:	100g	Brennwert / Energy	120Kj / 29Kcal	Elweiß / Protein	1.5	Kohlenhydrate / Carbohydrate	5.0	Fett / Fat	0	Ingredients : Lemon Zutaten : Zitronen
Inhalt / Serving size:	100g											
Brennwert / Energy	120Kj / 29Kcal											
Elweiß / Protein	1.5											
Kohlenhydrate / Carbohydrate	5.0											
Fett / Fat	0											

Packaging (retail sell unit) 36 sell units per master carton in one layer (12 rows of 6 units)	Laminated, card-board, tabulated retail container with formed plastic screw cap & lining cup. Outer dimension (incl. cap) : 63 x 63 x 107 mm Markings: <ul style="list-style-type: none"> • Brand logo • Product name • Storage guide • Nutrition data • Serving suggestions • Manufacturer's address • Brand website • Country of origin • Barcode • Lot no. • Use by date 		

<p style="text-align: center;">Packaging (outer/master carton)</p>	<p>White corrugated cardboard carton with external dimensions: Length 575mm x Width 260mm x Depth 125mm</p> <p>Print: Black on White with Bits o' Juice logo in Yellow & Green.</p> <p><u>Markings:</u></p> <ul style="list-style-type: none"> • Keep frozen below -18°C (0°F) • Bar code & indicator panel • Manufacturer address • Company website address • Country of origin • Best Before date 	<p style="text-align: center;">Photograph not available at time of issue</p>
<p style="text-align: center;">Palletization</p>	<p>Palletization or block stacking to be agreed with customer. If palletization, number of outer (master) cartons per pallet to be agreed dependent on final size of outer carton & size of pallet used eg: Eu pallet size. See details below:</p> <ol style="list-style-type: none"> 1. 1.0 x 1.2 m pallet 36 x 100g units per outer/master carton 6 x outer/master cartons per layer 18 layers per pallet 20 pallets per container 77 760 sell units (100g units) per container 2. 0.8 x 1.2 m (EU) pallet 36 x 100g units per outer/master carton 6 x outer/master cartons per layer 18 layers per pallet 22 pallets per container 85 536 sell units (100g units) per container 	
<p style="text-align: center;">Batch code</p> <p style="text-align: center;">Best Before Date</p>	<p>Year (eg:13) F (Frozen) L (Lemon) R (Retail) 001 (no. of batch)</p> <p>YYYY/MM/DD (12 months minus 1 day)</p>	
<p style="text-align: center;">Micro – TVC</p> <p style="text-align: center;">Coliforms</p> <p style="text-align: center;">E.coli</p> <p style="text-align: center;">Y&M</p>	<p>Max – 10 000/g</p> <p>Max 100/g</p> <p>Not detected</p> <p>Target – 500/g</p>	<p style="text-align: center;">Max – 1000/g</p> <p style="text-align: center;">These micro-organisms & parameters are recommended by the manufacturer but can be negotiated with the customer</p>
<p style="text-align: center;">MRL's Agrichemicals</p>	<p>According to South African legislation</p>	

Signed by customer: _____ Name: _____ (print)

Company stamp: